



# POST PRESS SPECIALTIES

FINISHING STRONG

## Die Cutting & Embossing

(12) Machines  
(Bobst, Heidelberg, Kluge, Yawa, Young Shin, Brausse)  
57" Platen with in-line stripping  
40" Platens with in-line stripping  
Embossing / Debossing  
Scoring / cut-scoring / kiss-cut  
Perfing / micro-perfing  
3" x 4" Minimum  
40" x 57" Maximum  
Numbering (crash) (10" x 15" Max)  
Offline blanker

## Foil Stamping

(5) Hot-Foil Stamping Machines  
Foil Stamping & Foil embossing  
28 x 20" maximum sheet size  
28 x 40" for short runs - hand feed

## Folding

(6) Full size MBO folders  
30" x 45" 6-plate map folder  
Map folding  
Double-gate folding  
Re-Folding (stitched booklets)  
Z-knife folding

## Folding & Gluing

High speed Chameleon folder gluer  
(5) Bottom feeders (3) w/ Versafold tables  
Hot and cold permanent  
Gummy glue (repositionable)  
Straight line hot remoistenable glue  
Pattern cold remoistenable glue  
Self-Mailers (form env, moist, perf and fold)  
Spine gluing (8, 10, 12 or 16 page booklets)  
(18) Glue systems  
(2) MBO folders w/ glue rollers

## Tipping

Business cards, magnets, more!  
Tip on CR80 plastic cards  
Loose tip inserts into pocket folders or sleeves & fold pocket around - No Handwork!  
(3) inserts in the same pass possible  
Read, tip & inkjet to match  
Tip to sigs  
Mag strips & hangers

## Pocket Folders & Boxes

(2) Moll Marathons with final-fold & bump-n-turn  
Capacity (zipper style) pockets – run automatic  
Capacity (gusseted or boxed) hand fold / tape  
3/4-Panel Pocket Folders – most automated  
Creative and Unusual Designs - automated

## Packaging Fold/Glue & Offline Poly Window

Tuck flap, auto-bottom, straight-line  
4 & 6 corner biers and many more  
Brausse TA-1100 with back fold capabilities  
International Straight-line  
International Right Angle  
Chameleon  
(5) Bottom feeders (3) w/ Versafold tables  
Poly Window Machine

## Cutting

Polar cutting system with pre-jogging & stacking  
Weigh-counting and robotic stacker  
(3) Programmable cutters  
4-Side signature gathering and trimming  
57" maximum cut

## Inline Die Cutting

Bograma Inline die cut behind a folder or stitcher  
Minimum sizes on machines are now flexible  
Die cut shapes on head, foot & face of books  
Fold & trim multiple up  
Rotary Bograma w/stainless steel magnetic die  
Max sheet size 21" x 29"

## Saddle-Stitching

(1) 6 pocket machine (Gutter must be 1/4")  
(1) 8 pocket high speed machine with automated setup (Gutter must be 1/4")  
4th & 5th knife capability  
Minimum Trim Size 2.75" x 4.3" (Smaller trims possible with utilization of Bograma inline die cutting between trim unit and delivery table on stitcher)  
Maximum Trim Size 12" x 18.5"  
Can produce books 3-up & 4-up utilizing Bogramas inline die cutting between trim unit and delivery table on stitcher  
3-Hole punch inline possible

### **Perfect-Binding (Soft Cover)**

PUR or EVA binding  
16 Pockets in one pass – can do multiple passes  
1/16" to 3" book thickness  
Minimum 4" x 5"  
Maximum 11.8" x 15.25"  
(Larger books possible but require offline trimming)  
1/8" Head/Foot/Face trims preferred – Min 1/16"  
1/8" Glue Trap Head/Foot preferred – Min 1/16"  
Cover Stock Minimum Thickness - 100# cover weight  
(coated or uncoated)

### **Wire-O Binding**

Many standard colors to choose  
High speed Wire-O line  
(1) Automatic punch  
(4) Hand punches  
Maximum book thickness 1"  
Maximum binding edge 17"  
Books lay flat and flip 360 degrees  
Concealed & Semi-concealed covers

### **Plastic Coil Binding**

Many Colors to choose from  
In-House coil manufacturing  
High speed coil inserting system  
(3) Coil inserting stations  
(1) Automatic Punch  
(4) Hand Punches  
Max binding edge 34"  
Books lay flat and flip 360 degrees  
Concealed and Semi-Concealed Covers

### **Collating**

High speed vacuum feed collating lines  
(16) And (40) Pocket Collating Lines  
Flat sheets and/or signatures  
Coated and/or un-coated stocks  
12.5" x 18.5" maximum sheet size  
4" x 5" minimum

### **Shrink Wrapping**

(5) Fully automatic systems w/in-feed conveyors  
(2) Semi-auto systems  
3 x 3" Minimum Package  
Limitless length w/continuous side-seal  
Accurate counting and batching

### **Drilling**

Up to 5 holes in one pass

### **Eyeletting**

Semi-automatic  
3/16" inside diameter

### **Round Cornering**

Various Sizes

### **Laminating**

Autobond 2 sided high speed laminator  
Maximum sheet size 29" x 40"  
Minimum sheet size 9" x 12"  
80# text to 24 point board  
1.2mil to 10mil  
2 sided sealed edge lamination in single pass  
Matte / textured, gloss, soft-touch  
Flying knife cross cutter

### **Padding**

Semi-automated hot melt padding system  
Maximum size 26"  
Conventional cold padding

### **Mailing Services**

Mail list processing – CASS and NCOA certification  
Addressing and variable data  
(2) UV inkjet systems w/ 4.25" continuous print  
Tabbing / wafer seal and gluing  
(2) Camera Matching System – Read unique data  
to inkjet matching data

### **Transfer Tape Laying**

High speed inline / offline application possibilities  
Up to 28" x 40" sheet size High tack tapes  
Removable tapes  
Foam tape  
Hi-Low tape  
Reinforced tape



Spot, raised and textured UV varnish Raised up to  
200 microns .0078" iFoil unit adds foil with no dies!  
Minimum: 9" x 12"  
Maximum: 20" x 42" (extended size)  
100# book – 30pt coated or synthetic stocks



Full card production from print to finish!  
Gift cards, loyalty cards, key cards, membership  
card, hotel keys, etc\*\*  
Mag Stripe  
Platen Lamination  
Die Cutting  
Encoding  
Foil Stamping / Digital Raised Foil  
DOD Personalization